

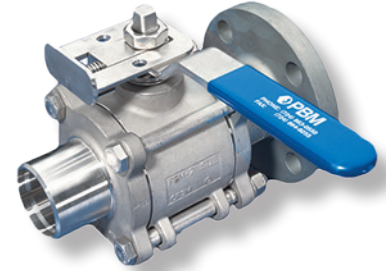
IMI PBM INDUSTRIAL 2-WAY BALL VALVES

SP Series 5, 1/4" - 6"



DESIGN FEATURES:

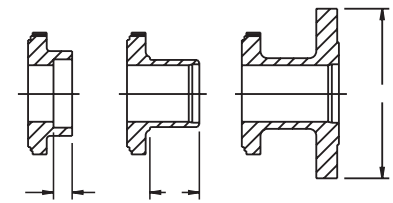
- Unique Adjust-O-Seal® feature allows in-line valve adjustment to compensate for normal wear on valve seats.
- **SP SERIES VALVES DO NOT HAVE O-RINGS.**
- Valve shall be a three-piece "swing-out" body design.
- Upstream and downstream bubble-tight sealing capability allows valve body cleaning, purging, and draining.
- Stem assembly accommodates IMI PBM Direct Mount Actuation for accurate alignment and increased cycling life.
- Full port design
- Valves are rated to full vacuum.
- Valves shall be a non-firesafe design unless otherwise specified.
- Solder Joint and Sil-brazed ends are bronze only.
- Socket weld ends for bronze valves must be 90/10 CuNi or 70/30 CuNi.



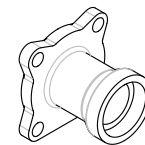
SPECIFICATIONS	2-Way Valves
Sizes	1/4" - 6" Series 5
Material	316/316L, Hastelloy™ C-276, Carbon Steel, Bronze Alloy 922, 89833 Bronze or other
Temperatures	Ambient for V-TEF™ to 400° F, S-TEF® to 450°F, PEEK to 500°F
End Connections	Flange, NPT, Buttweld for pipe, Sil-braze for pipe, Extended Socket Weld for pipe, Solder Joint for tube
Seats & Seals	White V-TEF™ standard, others available
Stem Packing Material	V-TEF™ and S-TEF®
Body Bolts & Nuts	18-8 Stainless Steel
Maximum Working Pressure	Up to 900 psig CWP depending on valve series, size and temperature

CV Values (gpm)	
Size	Series 5
1/4"	5
3/8"	10*
1/2"	12
3/4"	42
1"	73
1-1/2"	170
2"	360
2-1/2"	650
3"	935
4"	1,900
6"	4,800

End Fitting Length or Diameter			
Size	J-, U-	B-D-	L-
1/4", 3/8"	0.41	1.50	—
1/2"	0.41	1.50	3.50
3/4"	0.53	1.50	3.88
1"	0.53	1.50	4.25
1-1/2"	0.53	1.50	5.00
2"	0.66	1.75	6.00
2-1/2"	0.69	2.31	7.00
3"	0.69	2.31	7.50
4"	0.81	2.31	9.00
6"	NA	3.75	11.00



Socket Weld U- Butt Weld B-D- 150# Flange L-



Extended Socket Weld J-

How To Order:

PRODUCT (1-2)		MATERIAL (3-4)		SIZE (5)		SERIES (6)		END CONN. (7-8)		SEAT & SEAL (9)		PURGE/BALL (10-11)		BALL & STEM (12)		OPERATOR (13-14)		POLISH (15-16)	
SP	H-	Cast 316/316L	S / S	C	1/2"	5	B-	Sch. 40	Butt Weld	G	V-TEF™ Seats / Seals	--	No Purge Port or Ball Option	-	Standard Ball and Stem	--	W/ Standard Lever Handle	-	125 Ra ID Standard
	HL	Cast 316L	S / S	D	3/4"		D-	Sch. 10	Butt Weld	J	V-TEF™ Seats / Seals VTFE Cavity Fillers	- 8	Self Flushing Ball	F	Internal / External Grounding	02	W/O Handle W/ Stem Actuator Prep	A	20 Ra ID
	E-	Carbon Steel		E	1"		J-	Extended Socket Weld		H	S-TEF® Seats / Seals	- V	Slotted V-Ball	G	17-4PH Stem	04	Locking Lever Handle	C	20 Ra ID / 32 Ra OD
	C-	Hastelloy C-276		G	1-1/2"		L-	150# Flange*		I	S-TEF® Seats / Seals VTFE Cavity Fillers	- W	30° V-Ball			08	Gear Operator (Req'd for 6")	F	20 Ra ID after Electro Polish
				H	2"		M-	300# Flange*			S-TEF® Seats / Seals VTFE Cavity Fillers	- X	45° V-Ball			18	Extended Handle (1/2" thru 4")		
	Y-	Hastelloy C-22		J	2-1/2"		P-	Male NPT				- Y	60° V-Ball			20	DA 80psig actuator		
				K	3"		Q-	Female NPT				Other Purge Port & Ball Options - Contact PBM.				27	DA 60psig actuator		More polish available - Contact PBM.
	P-	AL6XN		L	4"		S-	Sil Braze 1 Groove		K	UHMWPE Seats / Seals					34	SR 80psig actuator		
	N-	922 Bronze		M	6"		T-	Solder Joint		L	UHMWPE Seats / Seals VTFE Cavity Fillers					41	SR 60psig actuator		
	G-	89833 Bronze					U-	Socket Weld											

Other material options available - Contact PBM.

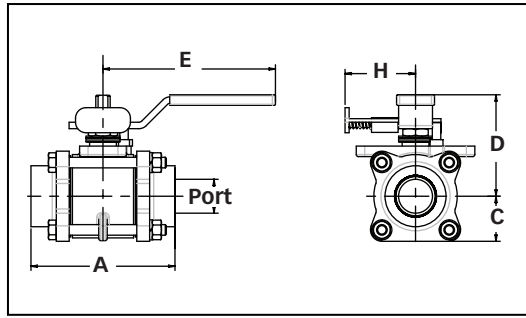
* Flat faced for Bronze
All others are raised face

Other seat/seal options available - Contact PBM.

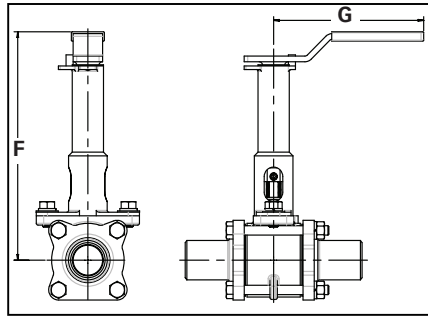
Other operator options available - Contact PBM.

IMI PBM Industrial 2-Way Ball Valves Manual

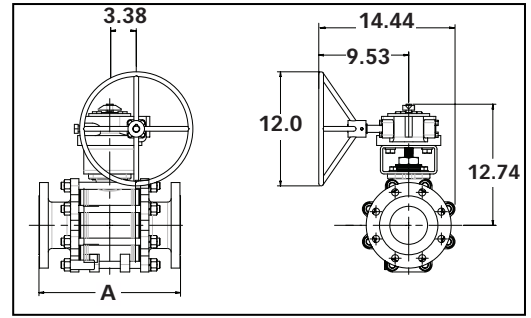
2-Way Valve with Locking Handle



2-Way Valve with Ext. Locking Handle



2-Way Valve with Gear Operator (6" only)

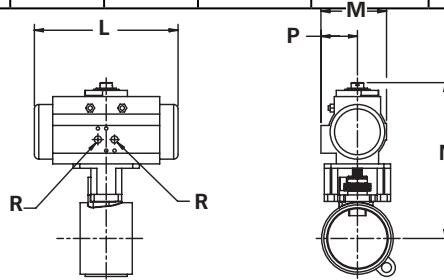


Valve Size	Size Code	Port Dia.	A				C ¢ to Bottom B- D- Q- S- T- U	D ¢ to Top of Handle	E Handle Length from ¢	Ext. Locking Handle		Locking Handle		Approx. Weights	
			Face to Face							F	G	H	Hole Dia. for Lock	B- D- Q- U-	L-
			Q- U- S- T-	B- D-	J-	L-									
1/4", 3/8"	A,B	0.5	3.12	5.5	NA	NA	0.92	2.63	4.15	7.19	5.09	1.62	.25	1.7 lbs.	4.0 lbs.
1/2"	C	0.5	3.12	5.5	6.34	5.5	0.92	2.63	4.15	7.19	5.09	1.62	.25	1.7 lbs.	4.0 lbs.
3/4"	D	0.75	3.44	5.5	6.57	5.8	1	2.78	4.15	7.34	5.09	1.62	.25	2.0 lbs.	5.2 lbs.
1"	E	1	4.25	6	7.05	6.5	1.33	3.03	5.09	7.62	5.09	2.08	.28	4.5 lbs.	8.7 lbs.
1-1/2"	G	1.5	5.5	7.5	8.56	8	1.78	4.1	8.68	9.45	8.00	2.58	.38	10.2 lbs.	17.4 lbs.
2"	H	2	6	8	9.26	9.8	2.15	4.41	8.68	9.76	8.00	2.58	.38	15.4 lbs.	26.5 lbs.
2-1/2"	J	2.5	8	11.5	CF	11.5	2.79	6.45	12.44	11.36	12.06	3.47	.38	36.0 lbs.	53.5 lbs.
3"	K	3	9	13.5	14.88	12.8	3.14	6.78	12.44	11.69	12.06	3.47	.38	48 lbs.	68 lbs.
4"	L	4	12	16	CF	15	4.91	7.34	24.4	13.97	24.06	NA	.44	109 lbs.	157 lbs.
6"*	M	6	NA	22	CF	20	7.25	NA	NA	NA	NA	NA	NA	320 lbs.*	357 lbs.*

*Weight with gear operator.

ACTUATED DIMENSIONS

Unit of Measure = inches
Dimensions based on actuators used with V-TEF™ seats.



Size	80 PSI Double Acting					60 PSI Double Acting					80 PSI Spring Return					60 PSI Spring Return				
	L	M	N	P	R	L	M	N	P	R	L	M	N	P	R	L	M	N	P	R
1/2"	5.55	2.79	5.84	1.61	1/8	6.46	3.17	6.29	1.77	1/8	5.55	2.79	5.84	1.61	1/8	5.55	2.79	5.84	1.61	1/8
3/4"	6.46	3.17	6.44	1.77	1/8	6.46	3.17	6.44	1.77	1/8	5.55	2.79	5.99	1.61	1/8	5.55	2.79	5.99	1.61	1/8
1"	8.27	3.72	7.80	2.07	1/8	8.27	3.72	7.80	2.07	1/8	5.55	2.79	6.64	1.61	1/8	5.55	2.79	6.64	1.61	1/8
1-1/2"	10.83	4.85	10.16	2.68	1/4	10.83	4.85	10.16	2.68	1/4	6.46	3.17	8.39	1.77	1/8	8.27	3.72	9.10	2.07	1/8
2"	10.83	4.85	10.47	2.68	1/4	13.12	5.39	11.82	2.87	1/4	8.27	3.72	9.42	2.07	1/8	8.27	3.72	9.42	2.07	1/8
2-1/2"	13.12	5.39	13.48	2.87	1/4	14.65	5.83	13.96	3.15	1/4	13.12	5.39	13.48	2.87	1/4	13.12	5.39	13.48	2.87	1/4
3"	14.65	5.83	14.29	3.15	1/4	17.13	6.46	15.16	3.44	1/4	13.12	5.39	13.81	2.87	1/4	13.12	5.39	13.81	2.87	1/4



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